



Dart Aerospace Ltd.
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D4436-045
Job Sheet 169594



Part No: D4436-045

Job Qty: 1 ea

Part Name: Aft Inboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/14/17

Job Tracking No:

Due Date: 1/3/18

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	1/2/18		0.00	0.00	Start Up Waterjet		SL
100	Waterjet	2 pcs	1/2/18		0.00	0.36	Waterjet1		SL
110	QC	2 pcs	1/2/18		0.00	0.00	QC2 Waterjet-3		SL
120	QC	2 pcs	1/2/18		0.00	0.00	QC8-4		PD 11-12-20
130	Brake NC	2 pcs	1/2/18		0.08	0.28	Brake NC 2		
140	Small Fab	2 pcs	1/2/18		0.00	0.39	Small Fab-6		SL DAS EF
150	QC	2 pcs	1/2/18		0.00	0.00	QC5		38
160	HandFinish	2 pcs	1/2/18		0.00	0.17	HandFinish1		2618/01/02 JSL
170	QC	2 pcs	1/2/18		0.00	0.00	QC7-3		SL
180	Small Fab	2 pcs	1/2/18		0.00	0.39	Small Fab-6		SL DAS 38
185	QC	2 pcs	1/2/18		0.00	0.00	QC5		BR 13-01-9.
190	Powdercoat	2 pcs	1/2/18		0.00	0.10	Powdercoat4		FF
200	QC	2 pcs	1/2/18		0.00	0.00	QC3		FF
202	Small Fab	2 pcs	1/3/18		0.00	0.39	Small Fab-6		FF
205	QC	2 pcs	1/3/18		0.00	0.00	QC5		SL
210	Packaging	2 pcs	1/3/18		0.00	0.00	Packaging3-2		SL
220	QC21-SA	2 Ea	1/3/18		0.00	0.00	QC21		21 9-03

M 185418

START: 1:55

OP.TI: 320°

FINISH: 2:25

JAN 10 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.040	1	307	0	0
180-Small Fab	MS20426AD3-23	8	100	0	0
	MS20470AD4-3	4	1,252	0	0
	MS21075L08	4	140	0	0
202-Small Fab	D4441-1	2	207	0	0
	MS35489-19	20	20	0	0

5018535
FM128635.0

5010884
F151347
FM13678722

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	TI
Part No. _____		
NCR No. _____		

Date : _____	Step #: _____
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Description Work Order Deviation

Root Cause	
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐

Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Te ☐ Se ☐ BC ☐ Br ☐ In ☐ Cc ☐ Cc ☐ Cut too short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐
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OTHER : _____

PART NO: D4436-045
Revision:
Operation: QC
Change No:

Mfg Date: 12/10/17
Job No: 169594

Aft Inboard Bracket Assembly



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AEROSPACE
S019446

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Engineering	☐
Quality	☐
Other	☐

MRB (QS1042) Approval

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐

Fit/Function ☐
Misaligned/off center ☐

